synerzine		Title:	W2123 Product Specification						
		Document #:	02-1006 <b>Rev #</b> :		0				
		Status:	ACTIVE	Date Issued:	05/11/2023				
Product Identifiers									
Product Name: 2,6,6-TRIMETHYL-1-CYCLOHEXENE-1-CARBOXALDEHYDE									
Synerzine Item # W2123		CAS #	432-25	-7	FEMA # 3639				
Material Properties									
Molecular Form	ula (	C10H16O	Flas	h Point (°F, CC)	>230				
Molecular Weig	ght	152		Boiling Point	62-63°C/3 mmHg				
Shelf Life (day	s)	730	F	hysical State	Liquid				
Solubility		nsoluble in water; soluble in organic solvents.							
Storage and Stability Store under refrigeration (~4°C) in tightly sealed containers away from light under nitrogen environment.									
Handling Precautions Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.									

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Pale yellow
Odor	Organoleptic Analysis	None	Berry, minty, tropical	
Chemical Purity	Gas Chromatography	% Isomeric Sum	80.0%	100.0%
Density	Density Density Analysis		0.940	0.960
Refractive Index Refractometric Analysi		nD20	1.490	1.500

## Notes

\*Commonly referred to as cyclocitral Sum of isomers (isomer 1, beta: 80-100%; isomer 2, alpha: 0-20%) Does not contain p-cymene.

This specification was generated electronically, and is therefore unsigned.

## Synerzine

**Quality Control Dept.** 

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